

### Throatless Shears (Beverly Shears)

The throatless shears will cut curves and straight cuts in sheet stock up to 1/8" thick. Cut flat stock only, no round, square, etc. Place the handles of the machine in the UP or RETURN position when finished. Keep fingers away from the blade. Keep all work level or flat under the hold down device provided. **ONLY ONE PERSON AT THE MACHINE AT A TIME.**

### Slip Rolls

This machine is used to roll cylinders from sheet stock. It can also be used to roll rings or hoops from round or flat bar stock. Check with the instructor for size. Keep your fingers away from the rolls. **ONLY ONE PERSON IN THE AREA AT A TIME.** Do not allow another student to crank the handle while you are feeding metal into the slip rolls. Keep the rolls even on each end. (don't tighten adjustment on one end only unless you want a cone). Capacity of the slip rolls is 22 gauge M.S. – this is using the entire length of the rolls.