

Oxyacetylene Welding.

Close cylinder valve and replace protective cap when a cylinder is being moved or when it is not in use. Report all leaks to the instructor. Acetylene in the hose should never be above 15 pounds. The acetylene valve on the tank should not be opened over $\frac{3}{4}$ turns. Dark welding goggles must be worn, no sun glasses. All grease and flammables must be kept away from oxygen and welding equipment. Use a striker only to light a torch. Turn the acetylene on first and off first when in use. All metal being left out that is hot should be labeled with soapstone. Gloves are recommended, not required.