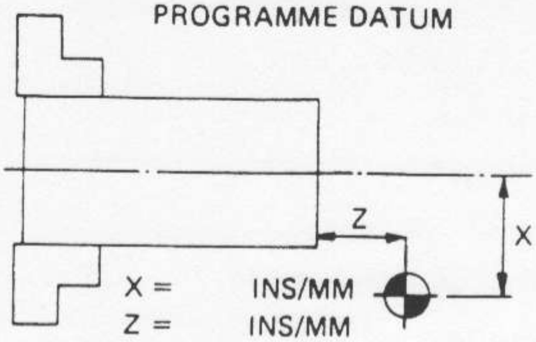
DRAWING No.	
DESCRIPTION	
CASSETTE I/D	
MATERIAL	
PROGRAMME BY	
DATE	

PROGRAMME DATUM



X = INS/MM
Z = INS/MM

ORAC

TOOLING:

No. 0 - TOOL REF
" 1
" 2
" 3
" 4
" 5
" 6
" 7
" 8
" 9

BELOW IS AN EXAMPLE OF
A THREAD CUTTING PAGE

PAGE ______	THREAD DIA ______ ROOT DIA ____ CUT. INCR...X _____ LENGTH.Z (INCR)_______ PITCH______
..	STARTS ______ TOOL No ______ SPINDLE SPEED __________

PAGE	FUNCTION	ABSOLUTE		INCREMENTAL		RADIUS	SENSE CW/CCW	FEED RATE	TOOL	SPINDLE SPEED
		X	Z	X	Z					