

**Modern Metalworking, John R. Walker, Goodheart Wilcox. 1973.  
Unit 21 Sand Casting**

*Foundry Terms and Notes:*

Pattern (woods)

Fillets

Draft

Flask

Cope

Drag

Parting Compound

Riddle

Molding Board

Bottom Board

Sprue

Riser

Runner

Gate

Crucible

Shrinkage

Core

Parting Line

Coping Down

Follow Board

Match Board

Match Plate

Aluminum/Brass (cope float)