

Buffer

This machine is used to turn:

- a. A wire wheel
- b. A cone lock drum sander
- c. A buff

Be sure to use both hands when holding an object to the wheel. Only one person at one wheel at a time. Keep hands away from the wheel. If working with small pieces ask permission (a better way might be suggested). Hold all work below the center axis of the wheel. The use of any tools or gloves is strictly prohibited. Safety glasses or a face shield is a must. All sharp edge objects are to be pointed downward or away when using the wheel. When using the buff, only a small amount of compound is necessary—don't use too much. Loose clothing and long hair are dangerous around this machine. Do not stand in line with the wheel when starting—stand to one side of the wheel.

Grinder

Stand to one side as you are starting the Grinder. Place feet in a position that support you from falling into the grinder. (FOOT PLACEMENT OR FOOT BALANCE). Keep the work in motion across the wheel to avoid grooving the wheel. The tool rest must be no more than 1/8 inch away from the wheel. Safety glasses or a face shield is a must to protect your eyes. One person at one wheel at a time. Loose clothing or long hair are quite dangerous and should be avoided in this area. Do not use the side of the wheel. Never grind non-ferrous metals on this wheel (aluminum, brass, copper, lead, tin, zinc, etc). Keep your hands away from the wheel. Ask permission to grind small pieces as there might be a better way to do it.