

## Bar Folder

This machine is used to bend shallow bends (bends that occur close to an edge) on sheet stock only. Be sure to release the lock nut knob at left side of machine before adjusting depth with knob on the right. Keep your fingers away from the folding bar to avoid pinching. Let the handle down slowly when finished. ONLY ONE PERSON can operate this machine at a time. Capacity of the bar folder is 20 gauge M.S. When adjusting the radius of the bend, be sure to release the lock "T" handle at the rear of the machine before you make adjustments.

## Notcher

This machine can be used for three purposes:

- a. Cutting square corners from sheet metal
- b. Cutting "V" notches out of sheet metal
- c. Cutting a tab notch.

Any adjustments on this machine are made by the instructor. This machine is used for SHEET STOCK only. Keep your fingers away from the blade. When finished return the handle to the UP or RETURN position. Only one person can operate this machine at a time. The maximum capacity of this machine is 16 gauge M.S.